45 Roman Way, Longridge Road, Preston, Lancs. PR2 5BD. UK Tel: + 44 (0)1772 654441



EFD Denmark Karlebyvej 81, DK 4070 Kirke Hyllinge, Denmark Tel +45 4640 0200

# **MEAL SPECIFICATION**

# Vegetable Chipotle Chilli with Rice EFD Product No: 845300

Issue No. / Version 1 Rev Date: 24/11/2021 Rev No. 02
Reason for Rev. updated micro standards

## Veg

<u> </u>	
	GENERAL INFORMATION
GENERAL DESCRIPTION	A freeze dried complete meal. Designed to be rehydrated by the addition of hot water and served.
LEGAL NAME	Rice with red kidney beans and vegetables in a tomato and chipotle chilli sauce.
SHELF LIFE	For unopened, undamaged packs, stored as recommended, 25 years from date of production.
STORAGE CONDITIONS	Store in a cool dry place away from direct sunlight.
PREPARATION/ REHYDRATION	Mix the contents of the can well.  To prepare a single serving: 700g Tin – Add 100g of the dry meal mix into a container. Pour 275ml of boiling water and mix thoroughly. Cover with a lid and let it stand for 8-9 mins. Stir, season to taste and serve.  To prepare entire Tin: Remove the three oxygen absorbers from the can. Cover the contents of the can with boiling water. Stir the water into the food until mixed thoroughly. Replace the lid and let the food stand for 8-9 minutes. Stir, season to taste and serve.

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RECIPE			
Ingredients	% Qty	Country of Origin	
Red Kidney Beans	13.12	China, USA	
Chipotle Paste	1.2	UK, Mexico, Germany, Netherlands	
Chopped Tomatoes	12.1	UK, Greece, Italy	
Onions	10.1	Poland, Netherlands	
Parboiled Long Grain Rice	24.2	Spain, Italy	
Rapeseed Oil	5.7	EU, Russia, Kazakhstan, Australia, Argentina	
Tomato Paste	6.1	Greece	
Cauliflower Florets	12.1	Belgium	
Diced Bell Peppers	12.1	Spain	
Cornflour	0.8	Germany, Spain, Netherlands, Italy.	
Chocolate Chips	2.4	Belgium	
Salt	0.1	UK	

## **INGREDIENTS LIST**

Parboiled Long Grain Rice (24%), Red Kidney Beans (13%), Cauliflower Florets, Diced Bell Peppers, Chopped Tomatoes, Diced Onions, Tomato Paste, Rapeseed Oil, Chocolate Chips (Sugar, Cocoa mass, Cocoa butter, Emulsifier: **Soya** lecithins (E322), Vanilla flavour), Chipotle Chilli Paste (Ground Chipotle Chillies, Sugar, Vinegar, Salt), Cornflour, Salt.
For allergens, including cereals containing gluten see ingredients in **bold**.

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DECLARATION OF ALLERGENS			
ALLERGENS	Present in Product	On Site (IES)**	On Line
Cereals containing Gluten ( wheat, barley, oats, rye etc.) or products thereof	No	Yes	Yes
Egg, or products thereof	No	Yes	Yes
Milk, or products thereof	No	Yes	Yes
Fish, or products thereof	No	Yes	Yes
Crustacea, or products thereof	No	Yes	Yes
Molluscs, or products thereof	No	Yes	Yes
Nuts or traces of nuts, or products thereof	No	No	No
Sesame seeds, or products thereof	No	No	No
Celery/celeriac, or products thereof	No	Yes	Yes
Mustard, or products thereof	No	Yes	Yes
Soya, or products thereof	No	Yes	Yes
Lupin, or products thereof	No	No	No
Peanuts, or products thereof	No	No	Not certified as a nut free site
Sulphur/sulphites, or products thereof	No	No	No

<sup>\*\*</sup> Where the materials indicated are handled within the same production facility, audited procedures are in place to minimize any risk of cross contamination.

DIETARY INTOLERANCE DATA			
SENSITIVE CONTENT	CONTAINED Yes / No	MATERIAL HANDLED WITHIN THE SAME PRODUCTION FACILITY (IES)**	COMMENTS
Coconut	No	Yes	
Maize / Maize Derivatives	No	Yes	
Pulses / Legumes or derivatives	No	Yes	
Pine Nuts / Pine Kernels / Chestnuts	No	No	
Cottonseed Flour	No	No	
Seed & Derivatives Excl. Oils	No	No	
Seed Oil refined to SCOPA Std	Yes	Yes	
Seed Oil not to SCOPA Std	No	No	
Mushrooms / Mushroom products	No	No	
Yeast	No	Yes	
Additives	No	Yes	
Preservatives	No	Yes	
Natural Colours	No	Yes	
Artificial Colours	No	No	
Natural Flavours	No	Yes	
Artificial Flavours	No	Yes	
MSG (Monosodium glutamate)	No	No	
HVP (Hydrolysed Veg. Protein)	No	No	

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BHA/BHT (E320, E321)	No	Yes	
Fruit & Derivatives	No	Yes	
Umbelliferae excluding celery (carrot, parsnip, parsley, dill, coriander, cumin, fennel, chervil etc.)	No	Yes	
Honey	No	Yes	
Garlic	Yes	Yes	
Sorbates / Benzoates	No	No	
Polyols	No	No	
Histamine	No	No	
Hydrogenated Oils and Fats	No	No	
Chilli or derivatives	Yes	Yes	
Ginger or derivatives	No	Yes	
Cinnamon or derivatives	No	Yes	
Animal Products: Beef	No	Yes	
Animal Products: Pork	No	Yes	
Animal Products: Lamb	No	Yes	
Animal Products: Poultry	No	Yes	
Animal Products: Other	No	Yes	
Added Sugar	Yes	N/A	
Added Salt	Yes	N/A	

DIET SUITABILITY:				
Ovo-lacto Vegetarians	Yes	Coeliacs	No	
Vegans	Yes	Diabetics	No	
Kosher	Not certified	Low Sodium	No	
Halal	Not certified	Organic	No	

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NUTRITIONAL INFORMATION			
Typical Values	Per 100g (As Sold)	Method	
Energy	1927kJ/462kcal	Analysis	
Fat (g)	22.0	Analysis	
of which saturates (g)	3.1	Analysis	
Carbohydrate (g)	47.0	Analysis	
of which sugars (g)	15.0	Analysis	
Fibre (g)	14.0	Analysis	
Protein (g)	11.0	Analysis	
Salt (g)	1.1	Analysis	

MICROBIOLOGICAL STANDARDS			
	Accept (cfu/g) Reject (cfu/g)		
E. coli	10	>10	
Enterobacteriaceae	100	10 x 10 <sup>2</sup>	
Moulds	10 x 10 <sup>2</sup>	10 x 10 <sup>3</sup>	
Total Aerobic Colony count @ 30°C	10 x 10 <sup>3</sup>	10 x 10 <sup>4</sup>	
Yeasts	10 x 10 <sup>2</sup>	10 x 10 <sup>3</sup>	
B. cereus	100	10 x 10 <sup>3</sup>	
C. perfringens	20	10 x 10 <sup>3</sup>	
Salmonella (25g sample)	n/a	Positive	

LEGISLATIVE INFORMATION		
PESTICIDE RESIDUES	In compliance with the current UK, and EU legislation	
HEAVY METAL RESIDUES	In compliance with the current UK, and EU legislation	
ADDITIVES (where relevant)	In compliance with the current UK, and EU legislation	
PACKING MATERIAL	In compliance with the current UK, and EU legislation	
MARKING	In compliance with the current UK, and EU legislation	
AFLATOXIN	In compliance with the current UK, and EU legislation	

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PACKAGING INFORMATION:		
Primary Packaging:		
Description	Beaded Aluminum Tin with a Pre Printed Label.	
Composition	Food Grade Packaging – compliant with EU Regulations.	
Safety Info	To ensure product freshness, each pouch contains an oxygen scavenger packet, designed for food industry use. (Contains activated iron powder, silicon dioxide, activated carbon, electrolyte materials).	
Closure	Clear Lid. Tamper Proof metallic seal.	
Date coding	Printed onto front face of film (Best Before)	
Suitable for Recycling	Yes	
Secondary Packaging:		
Description	Carton Board Case	
Closure	Top and bottom seal with tape	
Date coding	On the label	
Contents	6 Tins	
Suitable for recycling	Yes	
Palletisation		
Description	Euro Pallet	
Materials	Wood	
Dimensions	1200mm x 800mm	
Method of stabilizing	Virgin LLDPE shrink wrap	
Date Coding	N/A	
Configuration	7 boxes per layer; 7 layers per pallet; 49 boxes per pallet	
Suitable for recycling	Yes	

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European Freeze Dry Ltd. reserves the right to amend this specification in whole or in part, but undertakes to agree any such changes with the customer in advance.

Signed:

Date: 24th November 2021

Please note this specification is the property of European Freeze Dry and as such is confidential, unauthorised copying is not allowed.

## **Customer Approval**

Company:

Name & Position:

Date:

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